



Material: FTL132

General Description

FTL132 is one of the FTL range of non-asbestos friction materials. It is a rigid, moulded product and is manufactured from a variety of mineral fibres.

FTL132 is not suitable for operating in oil.

The frictional characteristics of FTL132 in both its initial flexible and heat treated states are virtually identical. It exhibits excellent temperature and wear resistance and is quiet in operation. This material is manufactured with a ground surface on both sides so may be bonded on either.

This material was specifically developed for attaching to brake-shoes by bonding and is unsuitable for rivetting.

Application

Industrial drum and band-brakes
Crane and excavator brake and clutch linings.
Miscellaneous industrial devices

Bonding

FTL132 may be bonded using any of the established adhesives recommended for friction material. However, to obtain the best results it is necessary to use a thermosetting adhesive.

Mating Surface

A good quality, fine grained, pearlitic cast iron or cold rolled steel with a Brinell hardness of 180. Cast steels are not recommended.

Technical Data

Friction

μ for design purposes: Static (cold)	0.35
Dynamic	0.38

Recommended operating range

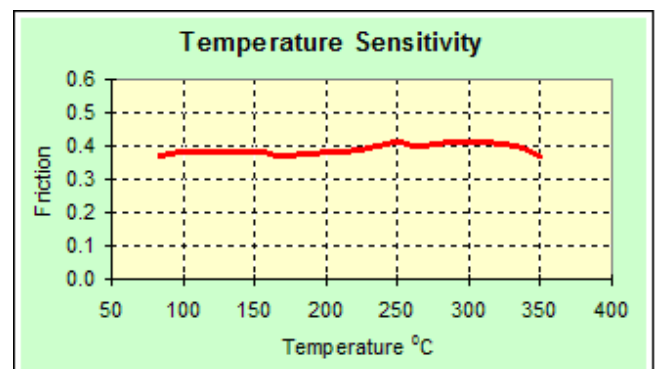
Pressure

Dynamic	70 - 860 kN/m ² (10 - 125 lbf/in ²)
Static	70 - 2410 kN/m ² (10 - 350 lbf/in ²)

Max. rubbing speed	25 m/s (82 ft/s)
Max. continuous temperature	150°C
Max. intermittent temperature	250°C
Max. temperature	325°C

Size range

On Application





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Test Conditions

Temperature Sensitivity (see over)
 Application speed 15 m/s
 Clamping pressure 0.61 MN/m² (88.5 lbf/in²)
 Temperatures ranging from 50 to 350°C in steps of 25°C

Initial Bedding

Application speed 15 m/s
 Clamping pressure 0.61 MN/m² (88.5 lbf/in²)
 Average Temperature 140°C

Pressure Sensitivity

Application speed 15 m/s
 Average temperature 80°C

Speed Sensitivity

Clamping pressure 0.61 MN/m² (88.5 lbf/in²)
 Average temperature 80°C

Physical Properties

Density 1.71 g/cc

Hardness (Shore 'D') 65

Ultimate tensile strength
 Longitudinal 7.6 MN/m² (1,100 lbf/in²)

Ultimate compressive strength
 45.0 MN/m² (6,550 lbf/in²)

Ultimate shear strength
 Longitudinal 5.2 MN/m² (750 lbf/in²)

(All the physical properties shown above are mean values and based on the initial, as supplied, semi-cured condition)

